PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter I of the Patent Cooperation Treaty)

(PCT Rule 44bis)

Applicant's or agent's file reference 53-36919	FOR FURTHER ACTION	See item 4 below	
International application No. PCT/US2005/006933	International filing date (day/month/year) 04 March 2005 (04.03.2005)	Priority date (day/month/year) 08 March 2004 (08.03.2004)	
International Patent Classification (8tl See relevant information in Form F	h edition unless older edition indicated) PCT/ISA/237		
Applicant ENVIEW TECHNOLOGIES, LLC.			

	. *					
1.	 This international preliminary report on patentability (Chapter I) is issued by the International Bureau on behalf of the International Searching Authority under Rule 44 bis. 1(a). 					
2.	 This REPORT consists of a total of 5 sheets, including this cover sheet. In the attached sheets, any reference to the written opinion of the International Searching Authority should be read as a reference to the international preliminary report on patentability (Chapter I) instead. 					
3.	This report contains in	dications relating to the following items	s:			
	Box No. I Basis of the report					
	Box No. II	Priority				
	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
	Box No. Γ	V Lack of unity of invention				
	Box No. V		Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
	Box No. V	T Certain documents cited				
	Box No. V	'II Certain defects in the inter	national application			
	Box No. V	o. VIII Certain observations on the international application				
4. The International Bureau will communicate this report to designated Offices in accordance with Rules 44bis.3(c) and 93bis.1 but not, except where the applicant makes an express request under Article 23(2), before the expiration of 30 months from the priority date (Rule 44bis.2).						
	•		Date of issuance of this report 13 September 2006 (13.09.2006)			
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland		in des Colombettes	Authorized officer Yolaine Cussac			
Facsimile No. +41 22 338 82 70		70	e-mail: pt11@wipo.int			

Form PCT/IB/373 (January 2004)

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, From the		
INTERNATIONAL SEARCHING AUTHORITY	WIPO	PCT

To: DONALD R. FRASER

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PERRYS	PERRYSBURG, OH 43551		WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY				
				INTERNATIONAL SEARCHING AUTHORITY			
				(PCT Rule 43bis.1)			
				Date of mailing (day/month/year)			
Applicant	's or agent's file	reference		FOR FURTHER			
53-36919					See paragraph 2 below		
Internation	nal application N	о.	International filing date	(day/month/year)	Priority date (day/month/year)		
PCT/US0			04 March 2005 (04.03.2		08 March 2004 (08.03.2004)		
Internation	nal Patent Classif	ication (IPC) o	r both national classificat	ion and IPC			
	B21D 22/22(2 00 72/351	06.01)					
Applicant				•			
ENVIEW	TECHNOLOGII	ES, LLC					
1. This		indications rela	ting to the following item	s:			
	Box No. I	Basis of the	opinion				
	Box No. II	Priority					
	Box No. III			h regard to novelty, inventive step and industrial applicability			
	Box No. IV	Lack of unit	y of invention				
X	Box No. V	Reasoned sta applicability	atement under Rule 43 <i>bis</i> .; citations and explanation	Bbis.1(a)(i) with regard to novelty, inventive step or industrial ations supporting such statement			
	Box No. VI	Certain docu	ments cited		,		
	Box No. VII	Certain defe	cts in the international app	olication	·		
	Box No. VIII	Certain obse	rvations on the internation	nal application			
2. FUR	THER ACTIO	N					
Intern Autho	ational Preliminationity other than the	ary Examining his one to be th	; Authority ("IPEA") ex	cept that this does	be considered to be a written opinion of the s not apply where the applicant chooses an he International Bureau under Rule 66.1 bis(b) lered.		
IPEA	a written reply to	ogether, where	considered to be a writt appropriate, with amenda expiration of 22 months fro	nents, before the ex	PEA, the applicant is invited to submit to the spiration of 3 months from the date of mailing whichever expires later.		
	rther options, see				•		
3. For fu	rther details, see	notes to Form I	PCT/ISA/220.	·			
	Name and mailing address of the ISA/ US Date of completion of this opinion Authorized officer						
	ail Stop PCT, Attn: ISA/US prumissioner for Patents 20 March 2006 (20.03.2006) Derris Banks						
P	.O. Box 1450		2000	006 (20.03.2006) Derris Banks Sugnua Suby			
	Alexandria, Virginia No. (571) 273-32(Telephone No. (571) 272-3700			

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/US05/06933

Box No	o. I Basis of this opinion	_			
1. With r	egard to the language, this opinion has been established on the basis of:				
\boxtimes	the international application in the language in which it was filed				
	a translation of the international application into, which is the language of a translation furnished for the purposes of international search (Rules 12.3(a) and 23.1(b)).				
	regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed ion, this opinion has been established on the basis of:				
a.	type of material				
	a sequence listing				
	table(s) related to the sequence listing				
b.	format of material				
	on paper				
	in electronic form				
c.	time of filing/furnishing				
	contained in the international application as filed.				
	filed together with the international application in electronic form.				
	furnished subsequently to this Authority for the purposes of search.				
	Turnished subsequently to this Additionly for the purposes of search.				
3.	In addition, in the case that more than one version or copy of a sequence listing and/or table(s) relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.				
4. Additi	onal comments:				
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WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/US05/06933

Box No. V Reasoned statement under Rule 43 bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement	
Novelty (N) Clai	ms <u>1-11</u> YES
* * *	ms <u>NONE</u> NO
Inventive step (IS) Clai	ms <u>1-11</u> YES
Clai	ms <u>NONE</u> NO
Industrial applicability (IA) Clai	ms <u>1-11</u> YES
Clai	ms <u>NONE</u> NO

2. Citations and explanations:

Claims 1-10 meet the criteria set out in PCT Article 33(2)-(3), because the prior art does not teach or fairly suggest the use of a magnetic field for restraining movement of a blank of sheet metal wherein the means for producing the magnetic field is disposed adjacent to a cavity in a first die member.

Claim 11 meets the criteria set out in PCT Article 33(2)-(3), because the prior art does not teach or fairly suggest the step of disposing a plurality of electromagnets within a spaced relation about a cavity in a first die member and the electromagnets being used for restraining movement of a blank of sheet metal.

Claims 1-11 meet the criteria set out in PCT Article 33(4), and thus have industrial applicability because the subject matter claimed can be made or used in industry.

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/US05/06933

Box No. VI	II Certair	observations	on the inte	ernational a	pplication
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Box No. VIII	Certain observations on the international application	
The following ol supported by the	ervations on the clarity of the claims, description, and drawings or on the questions wheth lescription, are made:	er the claims are fully
It is noted that cl	im 4 is an exact duplicate of claim 2	
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